

TOOL JOINT SPECIFICATION

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TOOL JOINT TYPES	MODEL SIZES									
	1R	1F-2R	2F-3R	3F	3.5IF	4R	4F	5R	5F-6R	6F
API REGULAR	2-3/8"	2-7/8"	3-1/2"			4-1/2"		5-1/2" 5-9/16"*	6-5/8" 7-5/8"	8-5/8"
HUGHES OR REED ACME	2-3/8"	2-7/8"	3-1/2"			4-1/2"		5-1/2" 5-9/16"	6-5/8"	
UNION TOOL	2-3/8"	2-7/8" 3-1/2"					4-1/2"	5-1/2" 5-9/16"*	6-5/8"†	
HUGHES OR REED DOUBLE STREAMLINE		2-7/8" 2-3/8"	3-1/2"	4" 4-1/2"			5"	5-1/2" 5-9/16"*		
API FULL HOLE		2-3/8"	2-7/8"	3-1/2"	4"	4-1/2"	4-1/2"*			6-5/8"
REED ACME FULL HOLE				3-1/2"*			4-1/2"*		5-1/2" 5-9/16"*	
HUGHES ACME STREAMLINE		2-3/8"	2-7/8"	3-1/2" *			4-1/2"*		5-1/2" 5-9/16"*	
HUGHES XTRA HOLE			2-7/8"	3-1/2"			4-1/2"	5"	5-1/2" 5-9/16"*	
REED SEMI-INTERNAL FLUSH			2-7/8"	3-1/2"			4-1/2"	5"		
API INTERNAL FLUSH		2-3/8"	2-7/8"		3-1/2"		4"	4-1/2"*		
HYDRIL TYPE IF (INT. FLUSH EXT. UPSET)		2-3/8"*	2-7/8"*	3-1/2"*				4-1/2"	5"	
HYDRIL EIU (EXT. INT. UPSET)				3-1/2"		4"	4-1/2"		5-1/2" 5-9/16"*	6-5/8"
HYDRIL TYPE F (EXT. FLUSH)	2-7/8" 3-1/2"*			4-1/2" 5"		5-1/2" 5-9/16"		6-5/8"		
HUGHES EXT. FLUSH ACME		3-1/2"	4-1/2"			5-1/2" 5-9/16"		6-5/8"		
HUGHES EXT. FLUSH FULL HOLE				4-1/2"						

* Indicates that the float subs id these sizes have a smaller ID. † Indicates interchangeability. Models G and GA, are available in sizes

1F-2R thru 5F-6R. Models GC and GCA are available in sizes 2F-3R thru 5F-6R. Models F and FA are available in all sizes. Model FC is available

in sizes 2F-3R thru 6F.

BIT AND SHANK SIZES

Bit Size (in.)	3-1/4	3-3/8	4-1/2	4-3/4	5-1/2	6	6-1/8	6-1/4	6-1/2	6-3/4	7-1/8	8-1/4	8-1/2	8-3/4	9-1/2	9-3/4	10-1/2	11	12-1/4	13-1/2	20	24	28
Std. API Pin Shank Size (in.)	2-3/8	2-3/8	2-3/8	2-7/8	3-1/2	3-1/2	3-1/2	3-1/2	3-1/2	3-1/2	4-1/2	4-1/2	4-1/2	4-1/2	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	6-5/8	7-5/8	7-5/8	7-5/8