

"SD" TYPE ROTARY SLIPS

"SDML" and "SDXL" Slips are made of alloy steel and heat-treated for strength and long life. These slips are then machined by strict quality control procedures for use in API standard bowls. We have designed our slip to operate with no load ring and still maintain 100% insert support, eliminating the need for beveled inserts, this also allows for a complete inspection of the slip without fighting seized or broking load ring bolts. Another time saving change is the use of roll pins for retaining the hinge pins and a larger knock out hole beneath the hinge pins. Lastly, we have added SLD spring grooves, which allow our slip to easily be retrofitted for the Ramey Martin SLD.



"SD" TYPE ROTARY SLIPS COMPLETE

	SLIP BODY SIZE	TYPE	WT.
23-100-F	3 1/2" BODY ONLY	SDML	153.00
23-200-F	4 1/2" BODY ONLY	SDML	173.00
23-300-F	5" BODY ONLY	SDML	170.00
24-200-F	4 1/2" BODY ONLY	SDXL	182.00
24-100-F	5" BODY ONLY	SDXL	193.00
24-300-F	5 1/2" BODY ONLY	SDXL	190.00
23-135-F	3 1/2" x 3 1/2"	SDML	180.00
23-127-F	3 1/2" x 2 7/8"	SDML	188.00
23-123-F	3 1/2" x 2 3/8"	SDML	193.00
23-245-F	4 1/2" x 4 1/2"	SDML	188.00
23-240-F	4 1/2" x 4"	SDML	199.00
23-235-F	4 1/2" x 3 1/2"	SDML	207.00
23-500-F	5" x 5"	SDML	185.00
23-545-F	5" x 4 1/2"	SDML	196.00
23-540-F	5" x 4"	SDML	204.00
23-455-F	5 1/2" x 5 1/2"	SDML	181.00
23-450-F	5 1/2" x 5"	SDML	192.00
23-445-F	5 1/2" x 4 1/2"	SDML	200.00
24-245-F	4 1/2" x 4 1/2"	SDXL	205.00
24-240-F	4 1/2" x 4"	SDXL	219.00
24-235-F	4 1/2" x 3 1/2"	SDXL	229.00
24-150-F	5" x 5"	SDXL	213.00
24-145-F	5" x 4 1/2"	SDXL	227.00
24-140-F	5" x 4"	SDXL	237.00
24-355-F	5 1/2" x 5 1/2"	SDXL	210.00
24-350-F	5 1/2" x 5"	SDXL	224.00
24-345-F	5 1/2" x 4 1/2"	SDXL	234.00

ALL "SD" TYPE SLIPS ARE AVAILABLE WITH STEEL HANDLES UPON REQUEST

"SD" TYPE ROTARY SLIPS



ALL "SDXL" SLIPS EXCEPT 7" TAKE 54 INSERTS
3 1/2" "SDML" SLIPS TAKE 30 INSERTS
ALL OTHER "SDML" SLIPS EXCEPT 7" TAKE 45 INSERTS
7" "SDXL" SLIPS TAKE 72 INSERTS
7" "SDML" SLIPS TAKE 60 INSERTS

REPLACEMENT PARTS FOR "SD" TYPE ROTARY SLIPS

ITEM#	DESCRIPTION	SIZE	#REQ.	REF.#	WT.	*SPARES
23-150	N/P LEFT HANDLE	ALL	1	3768	3.50	1
14-103	N/P REAR HANDLE	ALL	1	3766	4.00	1
23-151	N/P RIGHT HANDLE	ALL	1	3767	3.50	1
14-105	1 HANDLE PIN w/WASHER & COTTER	ALL	3	3769	.50	3
23-104	2 INSERT RETAINER RING	3 1/2"	3	3738	1.00	3
23-105	2 INSERT RETAINER RING	4 1/2"	3	3739	1.00	3
23-106	2 INSERT RETAINER RING	5"	3	3741	1.00	3
23-107	2 INSERT RETAINER RING	5 1/2"	3	3740	1.00	3
23-108	2 INSERT RETAINER RING	7"	3	3742	1.00	3
23-109	3 INSERT RETAINER SCREW & NUT	ALL	6	3737	.02	12
23-110	4 INSERT	SEE CHART				
23-111	5 HINGE PIN w/COTTER	ALL	2	2192	1.20	2
23-112	6 SAFETY FLEX HANDLE	ALL	3	N/A	4.00	3

*RECOMMENDED SPARE PARTS FOR 1 YEAR SERVICE

INSERTS FOR "SDML" & "SDXL" SLIPS

SIZE	TYPE	REF.#	WT./SET (SDML/SDXL)
23-155	3 1/2" x 3 1/2" BASIC	2162	10.00
23-156	3 1/2" x 2 7/8" REDUCER	2161	15.00
23-157	3 1/2" x 2 3/8" REDUCER	2160	20.00
23-158	4 1/2" x 4 1/2" BASIC	2165	15.00 / 18.00
23-159	4 1/2" x 4" REDUCER	2164	23.00 / 27.00
23-160	4 1/2" x 3 1/2" REDUCER	2163	30.00 / 36.00
23-161	5" x 5" BASIC	2167	15.00 / 18.00
23-162	5" x 4 1/2" REDUCER	2166	23.00 / 27.00
23-163	5" x 4" REDUCER	2168	30.00 / 36.00
23-164	5 1/2" x 5 1/2" BASIC	2170	15.00 / 18.00
23-165	5 1/2" x 5" REDUCER	2169	23.00 / 27.00
23-163	5 1/2" x 4 1/2" REDUCER	2168	30.00 / 36.00
23-166	7" x 7" BASIC	2173	20.00 / 26.00
23-167	7" x 6 5/8" REDUCER	2172	25.00 / 41.00